

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
014.35095ZN	L.20/00373/44 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	3,5X9,5		ZINCATO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	7,70	8,15	7,97-8,05	10	0
HEAD THICKNESS	1,88	2,18	2,09-2,11	10	0
RECESS DIAMETER	3,68	4,01	3,94-3,99	10	0
RECESS DEPTH #2	1,22	1,85	1,53-158	10	0
FIRST FULL THREAD	1,30 MAX		0,89-0,92	10	0
MAJOR DIAMETER	3,35	3,53	3,44-3,45	10	0
MINOR DIAMETER	2,51	2,64	2,54-2,56	10	0
PITCH	1,30		1,25-1,29	10	0
THREAD ANGLE	60°		60°-62°	10	0
POINT ANGLE	40°-50°		40°-40°10'	10	0
THREAD OF LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	8,70	10,30	8,84-8,95	10	0
TORSION	29 KGF-CM MIN		34-35	10	0
SURFACE HARDNESS	450-700 HV		494-516	10	0
CORE HARDNESS	270-390 HV		364-370	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
APPEARENCE	TYPE C		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° VF334	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	22	81	12	3	4	6	3	6	1	34	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50